

8 7 6 5 4 3 2 1

D

D

C

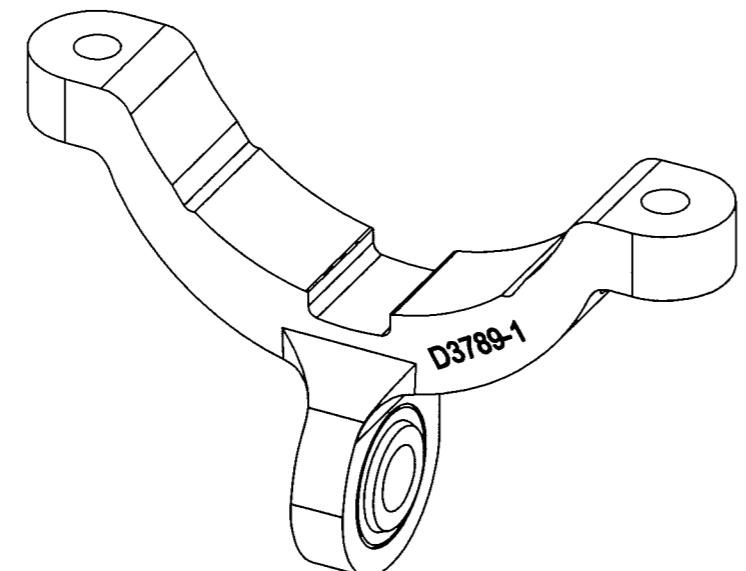
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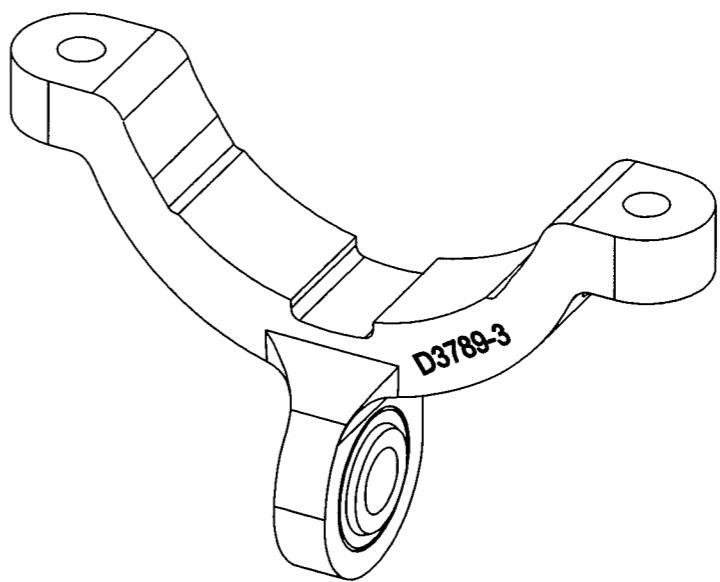
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A

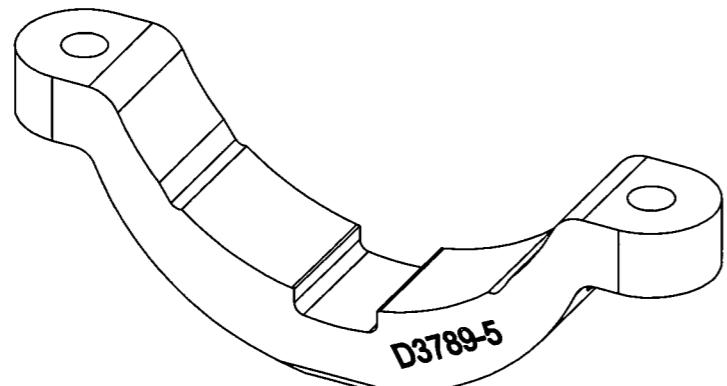
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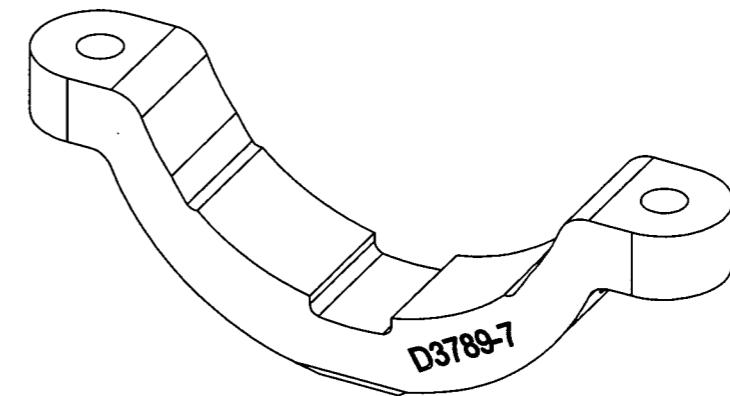
D3789-1 CLAMP



D3789-3 CLAMP



D3789-5 CLAMP



D3789-7 CLAMP

**DEO ATTACHED**

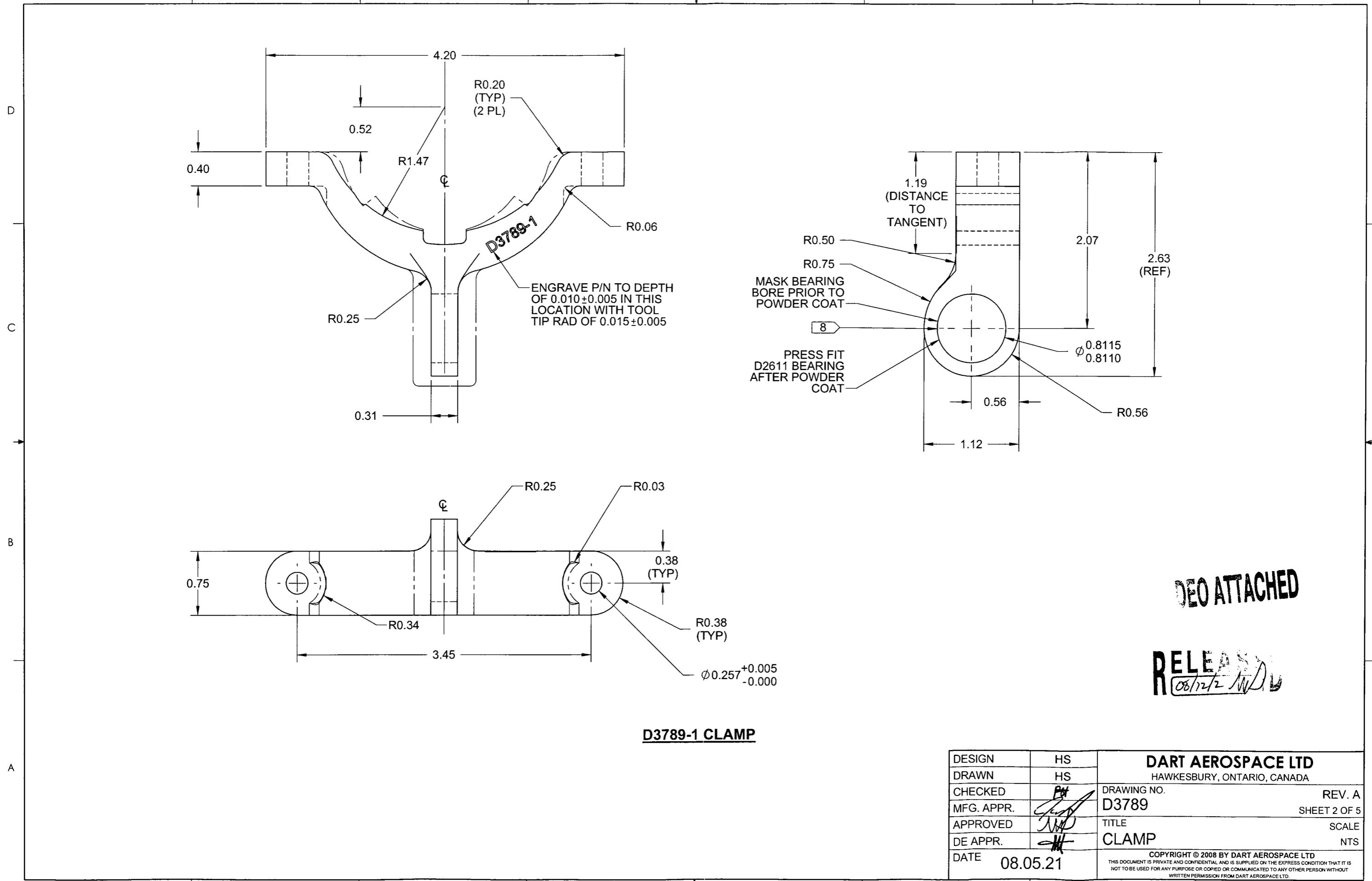
**RELEASED**  
08/12/2008

NOTES:

- 1) MATERIAL: MANUFACTURE FROM D2423 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE WITH DART P/N AS SHOWN
- 7) WEIGHT: D3789-1, 0.16 lbs  
D3789-3, 0.16 lbs  
D3789-5, 0.14 lbs  
D3789-7, 0.14 lbs
- 8) STAKE D2611 BEARING 4 PLACES EACH SIDE AFTER POWDER COAT
- 9) PART IS SYMETRICAL ABOUT C

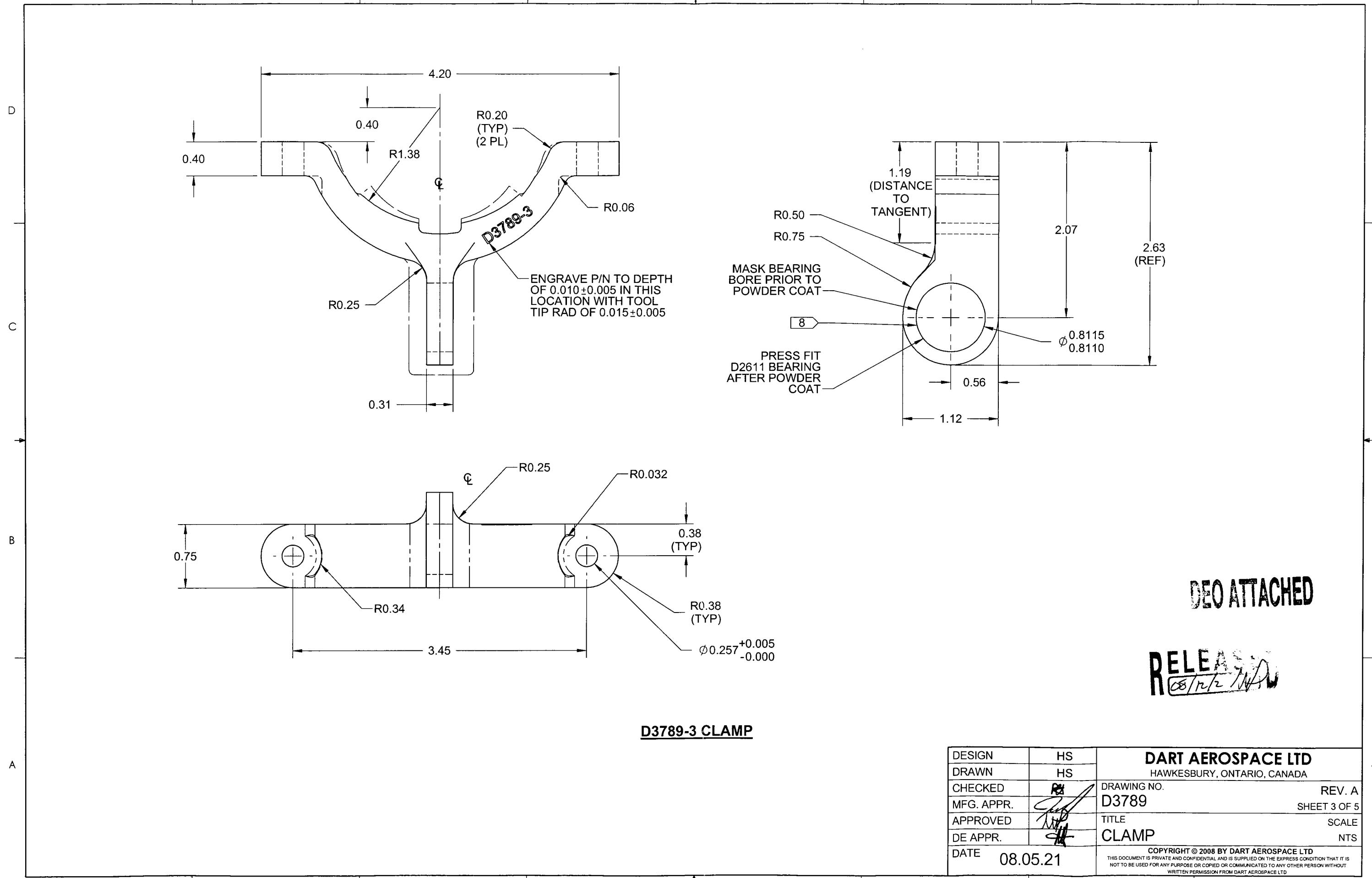
A	NEW ISSUE		HS	08.05.21
REV.	DESCRIPTION		BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	HS			
CHECKED	P			
MFG. APPR.	S			
APPROVED	S			
DE APPR.	S			
DATE	08.05.21	DRAWING NO. D3789		REV. A SHEET 1 OF 5
		TITLE CLAMP		SCALE NTS
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8 7 6 5 4 3 2 1

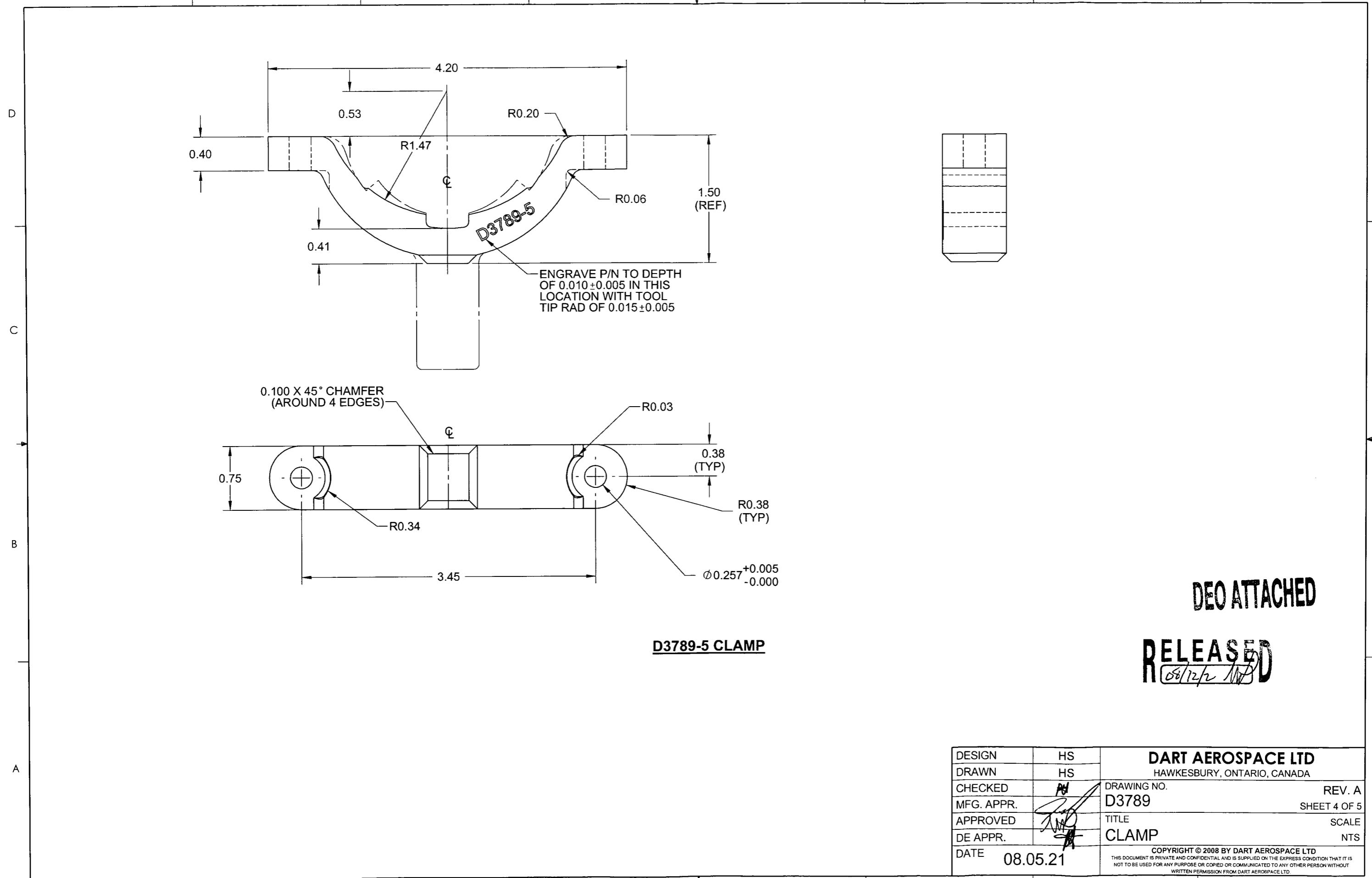


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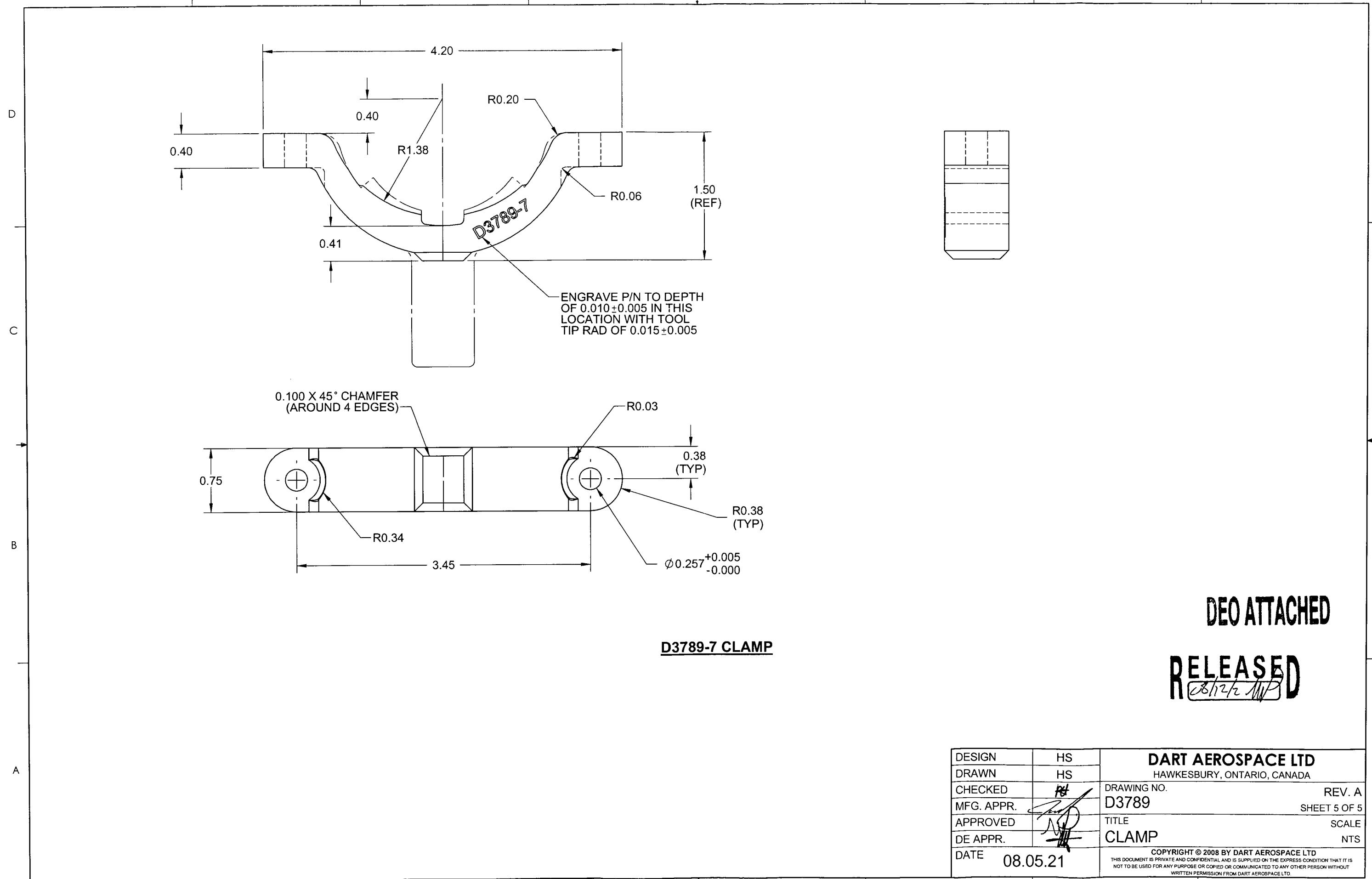
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1



8

7

6

5

4

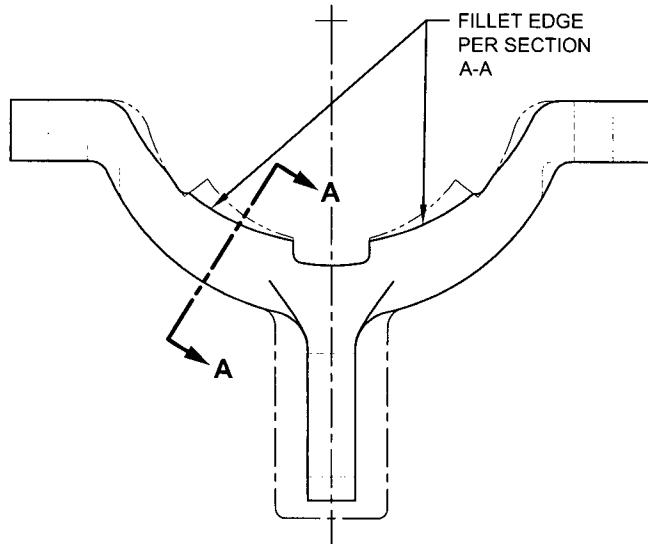
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2

1

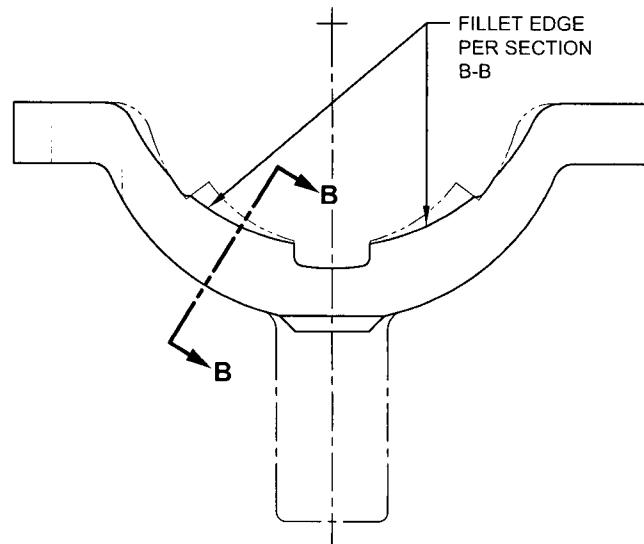
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DRAWN <i>AJS</i>	CHECKED <i>b</i>	MFG. APPR. <i>Shaw</i>	APPROVED <i>MD</i>	DE APPR. <i>H</i>		
DATE 09.04.20	DATE 09.04.23	DATE 09.04.23	DATE 09.04.23	DATE 09.04.23	DATE 09.04.23	

ADD FILLETS TO -1/-3/-5/-7 PER SECTIONS A-A AND B-B TO PREVENT CHAFING OF RUBBER CUSHIONS AS SHOWN:



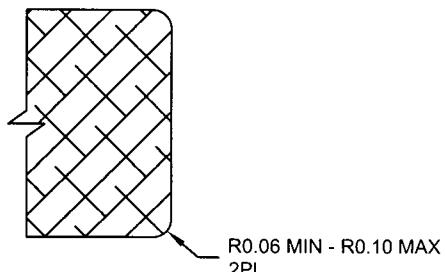
D3789-1 CLAMP

D3789-3 CLAMP



D3789-5 CLAMP

D3789-7 CLAMP



SECTION A-A  
SCALE 2X

SECTION B-B  
SCALE 2X

SEE PAR 122 FOR FURTHER DETAILS

**RELEASED**  
*09/05/04 AW*